

Date: Tuesday, 28/08/2007 1:49:04 PM  
User: Linda Lacelle

Process Sheet

*Ship 04/09*  
*split SB 07/09/04*

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ARM
Job Number : 34287	
Estimate Number : 11969	
P.O. Number : <i>N/A</i>	Part Number : D2065
This Issue : 28/08/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2065 REV B1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : _____	Due Date : 04/09/2007
Checked & Approved By : <i>[Signature]</i>	Qty: <i>10</i> Um: Each
Comment : Est: E 02.04.15 Added Dwg Rev.B1NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
<p>Comment: Qty.: 1.7063 f(s)/Unit Total: 6.8250 f(s)            304 RD Tube .500 x .035W            Seamless Tube (Ref. QSI 017 4.1.1.2) as per Dwg D2065 using DT8012.            Note: 1 end only            Batch: <i>M105354</i></p>		
2.0	BAND SAW	BAND SAW
<p>Comment: BAND SAW            Punch 1/2" OD x .035" Wall 304/316 SS            Cut to length as per Dwg D2065            Form as per Dwg D2065 and template DT8251            Drill 0.188" Dia holes as per Dwg D2065 and template DT8251            Deburr <i>G.M. 02.08.04</i></p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP</p>		
4.0	POWDER COATING	POWDER COATING
<p>Comment: POWDER COATING            Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3</p>		

*FF 06-08-31 10*  
*FF 06-08-31 10*  
*FF 06-08-05 10*  
*10*

*En 07/09/10 (x9)*  
*M 07-08-12 (9)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/04	2	Split W/O	SB	07/10/05	9		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/09/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/05	20	4 parts, the end holes are at 0.58" instead of 0.64".  Human error. R.C. Not bottomed out all the way on the jig; bend is too short, slightly.	AS/04/2	parts acceptable.	N/A	10/10	10/10/2	10/20

NOTE: Date & initial all entries



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 34287

Part Number: D2065

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



ml 07 09 12



(9)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7/9/12

(9x)

SP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(9)

Comment: FINAL INSPECTION/W/O RELEASE

7/9/12

Job Completion



U 27-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

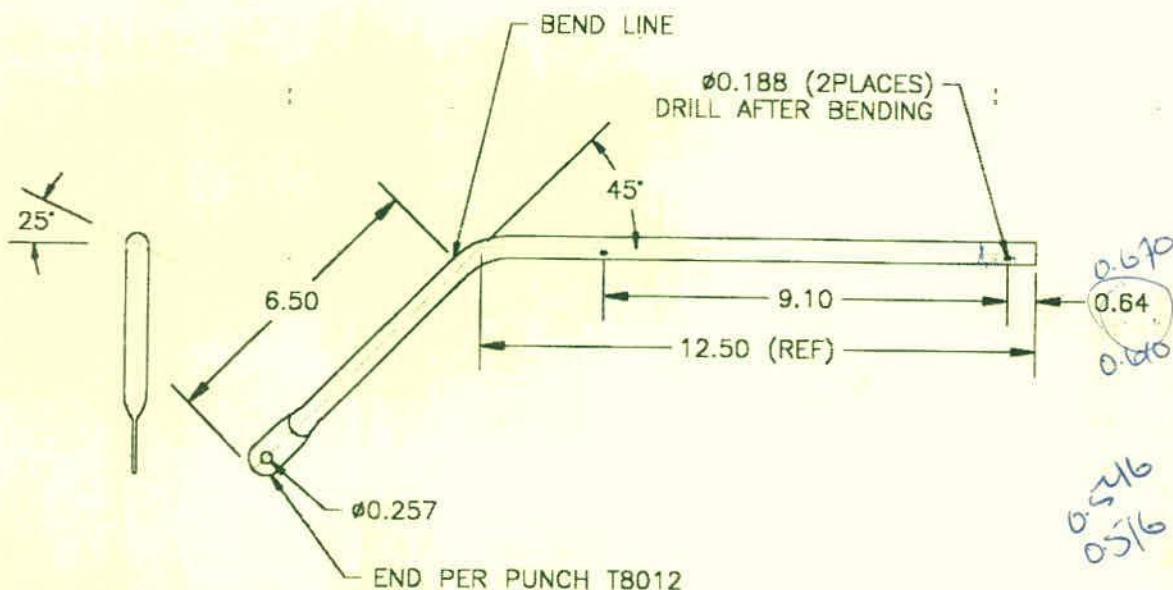


**DART**



RELEASED  
92/11/14 B&I

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
B WILLIAMS	B WILLIAMS		
CHECKED	APPROVED	DRAWING NO. D2065	SHEET 1 OF 1
DATE 92.03.12		TITLE ARM	SCALE 1:4
B	96.02.06	RE-DESIGN	
101	02.03.25	ADD FINISH	



D2065 CUT LENGTH 19.5

MATERIAL: 304/316 SS 1/2 OD X 0.035 WALL  
FINISH: POWDER COAT BLACK SANDTEX (4.3.8.7) PER  
DART QSR CWS 9.3 (3)

$$\begin{array}{r} 6 \\ 0.46 \\ -0.94 \\ \hline .652 \end{array}$$